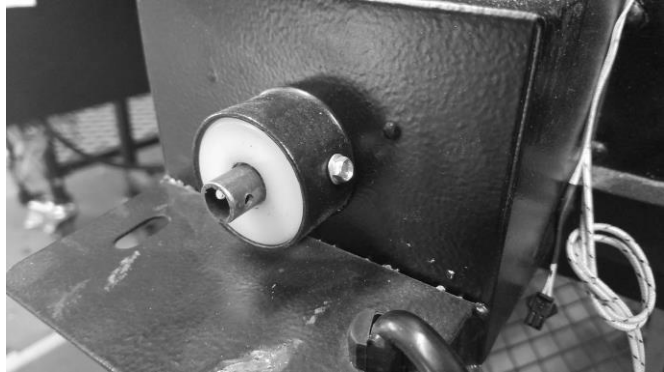


# Adjusting the Auger Bushing to Accommodate the Heavy Duty Auger Motor

If attaching the Pellet Pro® Upgrade kit to a 20lb capacity hopper assembly, adjusting the auger bushing is required in order for the heavy duty auger motor to fit inside the hopper.

Before adjusting the auger bushing, the bushing should be flush with the end of the auger tube.



- Remove the ¼" set screw that holds the bushing in place and remove the auger to expose the bushing.
- With a small drill bit, drill a small hole ¼" from the end of the bushing.



- Replace auger back into the auger tube and thread ¼" screw into the newly drilled hole.
- The bushing should now be inside the auger tube approximately ¼"

